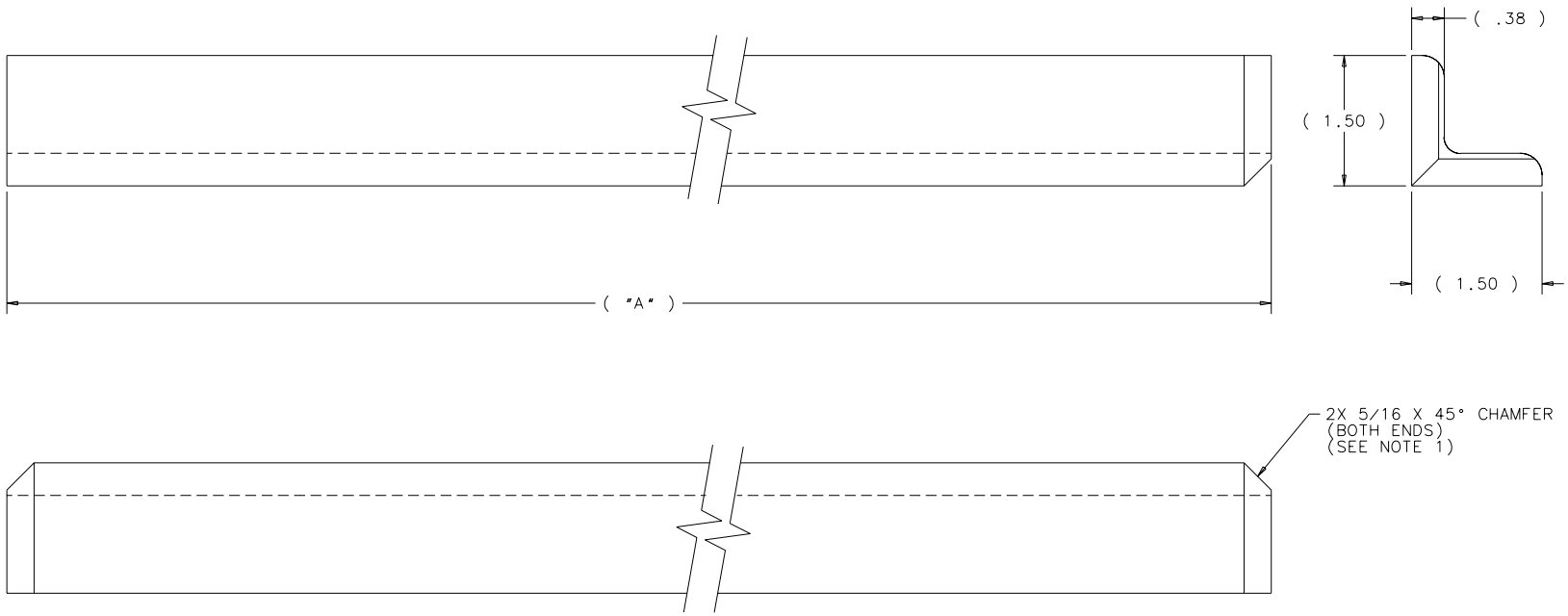
REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE
A	USED ON # WAS ME NOW MD	G SMITH	4/16/02
		C NILA	4/16/02



DIM. "A"	QTY.	DWG. #
480.00" (20'-0")	3	MC-397759-1
144.00" (12'-0")	1	MC-397759-2

NOTES:
1. HAND GRIND DONE BY FNAL.

ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.
PARTS LIST			

UNLESS OTHERWISE SPECIFIED			ORIGINATOR	I.FANG	26-MAR-2002
.XX	.XXX	ANGLES	DRAWN	G.SMITH	26-MAR-2002
± .06	± ---	± ---	CHECKED	C.NILA	3/28/02
			APPROVED	J.KILMER	3/28/02

1. BREAK ALL SHARP EDGES .015 MAX.
2. DO NOT SCALE DRAWING.
3. DIMENSIONS BASED UPON ANSI Y14.5M-1982
4. ALL DIMENSIONS ARE INCHES
5. MAX. ALL MACH. SURFACES 125

USED ON 9200.001-MD-397619 (A)

MATERIAL
1 1/2 X 1 1/2 X 3/8 ANGLE
ASTM A 36 STEEL

FERMI NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

PPD/MECHANICAL DEPARTMENT
E-907 RICH DETECTOR
RICH/CALORIMMETER ANGLE RAIL

SCALE	DRAWING NUMBER	SHEET	REV
FULL	3907.500-MC-397759	1 OF 1	A

CREATED WITH : Ideas8m4 | GROUP: PPD/MECHANICAL DEPARTMENT

Plotted by gsmith on 19-Apr-02 , File: angle_guide_long.pff